

Model	Unit	SJXZ-6	SJXZ-8	SJXZ-12	SJXZ-16
Forging power	kgs	13,000	30,000	70,000	110,000
Motor power	kW	5.5	7.5	18.5	22
Speed range	pcs /min	250-350	200-300	150-250	100-180
Labor efficiency	sets / worker	6-10	5-8	4-6	3-5
Length tolerance	mm	0.05	0.08	0.1	0.12
Fillet size R (one-time complete)	mm	0.4-0.6	0.5-0.8	0.8-1.0	1.0-1.2
Product alignment	mm	0.02	0.02	0.02	0.02
Next procedure (fine external grinding)	mm	0.02	0.02	0.02	0.02
Machine weight	kgs	4500	7500	14,000	19,000
Material diameter	mm	3.61-5.11	5.97-7.95	9.56-11.15	12.92-17.85
Normal product length	mm	10-60	15-80	20-110	25-145
Normal product	ASTM	35,40,50	60,80	100,120	140,160