

Model	Unit	SJBP -65S	SJBP -85S	SJBP -105 S	SJBP -135L	SJBP -165S	SJBP -205L	SJBP -255L	SJBP -255L L	SJBP -305L
Forging station	No.	5	5	5	5	5	5	5	5	5
Forging power	kgs	40,000	80,000	90,000	130,000	220,000	350,000	440,000	440,000	550,000
Max cut-off dia.	mm	Φ8	Φ10	Φ12	Φ15	Φ18	Φ23	Φ30	Φ32	Φ36
Max cut-off length	mm	95	100	133	190	190	240	370	450	420
Speed range	pcs /min	120-200	95-160	90-150	60-105	60-95	40-75	35-55	30-50	23-45
P.K.O Stroke	mm	15	26	20	30	35	46	45	60	60
K.O Stroke	mm	80	85	110	160	165	220	315	400	380
RAM stroke	mm	136	140	190	270	280	346	510	620	580
Main motor	kW	15	22	22	37	55	75	110	110	132
Cut-off-die size	mm	Φ30 ×45L	Φ35 ×50L	Φ45 ×59L	Φ63 ×69L	Φ64 ×100L	Φ75 ×120L	Φ99 ×150L	Φ99 ×150L	Φ118 ×180L
Punch die size	mm	Φ40 ×90L	Φ45 ×115 L	Φ53 ×115 L	Φ60 ×130L	Φ75 ×185L	Φ90 ×215L	Φ120 ×270L	Φ120 ×270L	Φ140 ×300L
Main die size	mm	Φ50 ×110L	Φ60 ×120 L	Φ75 ×135 L	Φ86 ×190L	Φ108 ×200L	Φ125 ×240L	Φ148 ×355L	Φ148 ×450L	Φ168 ×420L
Die pitch	mm	60	80	94	110	129	140	160	160	180
Machine dimension (L×W×H)	cm	350 ×220 ×170	420 ×250 ×190	450 ×280 ×210	560 ×290 ×220	650 ×340 ×260	760 ×350 ×300	1000 ×460 ×450	1200 ×470 ×500	1100 ×490 ×480
Machine weight (Approx.)	kgs	13,000	16,000	20,000	31,000	52,000	75,000	140,000	155,000	200,000
Normal bolt size	mm	3-6	5-8	6-10	8-12.7	10-16	12-20	16-25.4	16-25.4	24-30

Shank length of blank	mm	10-75	15-77	15-10 2	20-15 2	25-15 2	25-20 0	60-30 5	120-3 75	100-3 50
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