

<b>Model</b>	<b>Unit</b>	<b>SJBF-63S</b>	<b>SJBF-83S</b>	<b>SJBF-83L</b>	<b>SJBF-103S</b>	<b>SJBF-103L</b>	<b>SJBF-133S</b>	<b>SJBF-133L</b>	<b>SJBF-163S</b>	<b>SJBF-203L</b>
Forging station	No.	3	3	3	3	3	3	3	3	3
Forging force	kgs	35,000	65,000	60,000	80,000	80,000	115,000	115,000	210,000	350,000
Max cut-off dia.	mm	Φ8	Φ10	Φ10	Φ12	Φ12	Φ15	Φ15	Φ18	Φ23
Max cut-off length	mm	80	75	135	105	192	145	250	195	240
Speed range	pcs/min	160-240	140-210	105-160	120-180	80-120	95-140	60-90	70-100	55-80
P.K.O Stroke	mm	12	12	16	15	15	26	25	30	46
K.O. Stroke	mm	65	52	115	80	162	102	230	170	220
Main slide stroke	mm	110	106	192	150	280	200	350	260	346
Main motor	kw	11	15	18.5	18.5	22	30	30	45	55
Cut-off-die size	mm	Φ30 ×45L	Φ35 ×56L	Φ30 ×50L	Φ45 ×59L	Φ45 ×59L	Φ63 ×69L	Φ55 ×70L	Φ60 ×90L	Φ75 ×120L
Punch die size	mm	Φ40 ×90L	Φ45 ×95L	Φ45 ×140L	Φ53 ×115L	Φ53 ×112L	Φ60 ×130L	Φ60 ×179L	Φ75 ×185L	Φ90 ×215L
Main die size	mm	Φ50 ×85L	Φ60 ×80L	Φ60 ×150L	Φ75 ×108L	Φ75 ×200L	Φ86 ×135L	Φ86 ×265L	Φ100 ×190L	Φ125 ×240L
Die pitch	mm	60	70	70	90	90	98	110	120	140
Machine dimension (L×W×H)	cm	320 ×200 ×150	360 ×220 ×180	450 ×220 ×200	410 ×250 ×190	570 ×250 ×230	460 ×260 ×200	780 ×260 ×270	650 ×290 ×250	760 ×300 ×300
Machine weight (Approx)	kgs	7500	10000	14000	14000	19500	19500	31,000	36000	55000

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Normal bolt size	m m	3-6	5- 8	5-8	6-10	6-10	8-12.7	8-12.7	10-16	12-20
Shank length of blank	m m	10-65	15-50	25-10 7	15-70	30-1 52	20-10 0	70-21 0	20-15 2	25-20 0